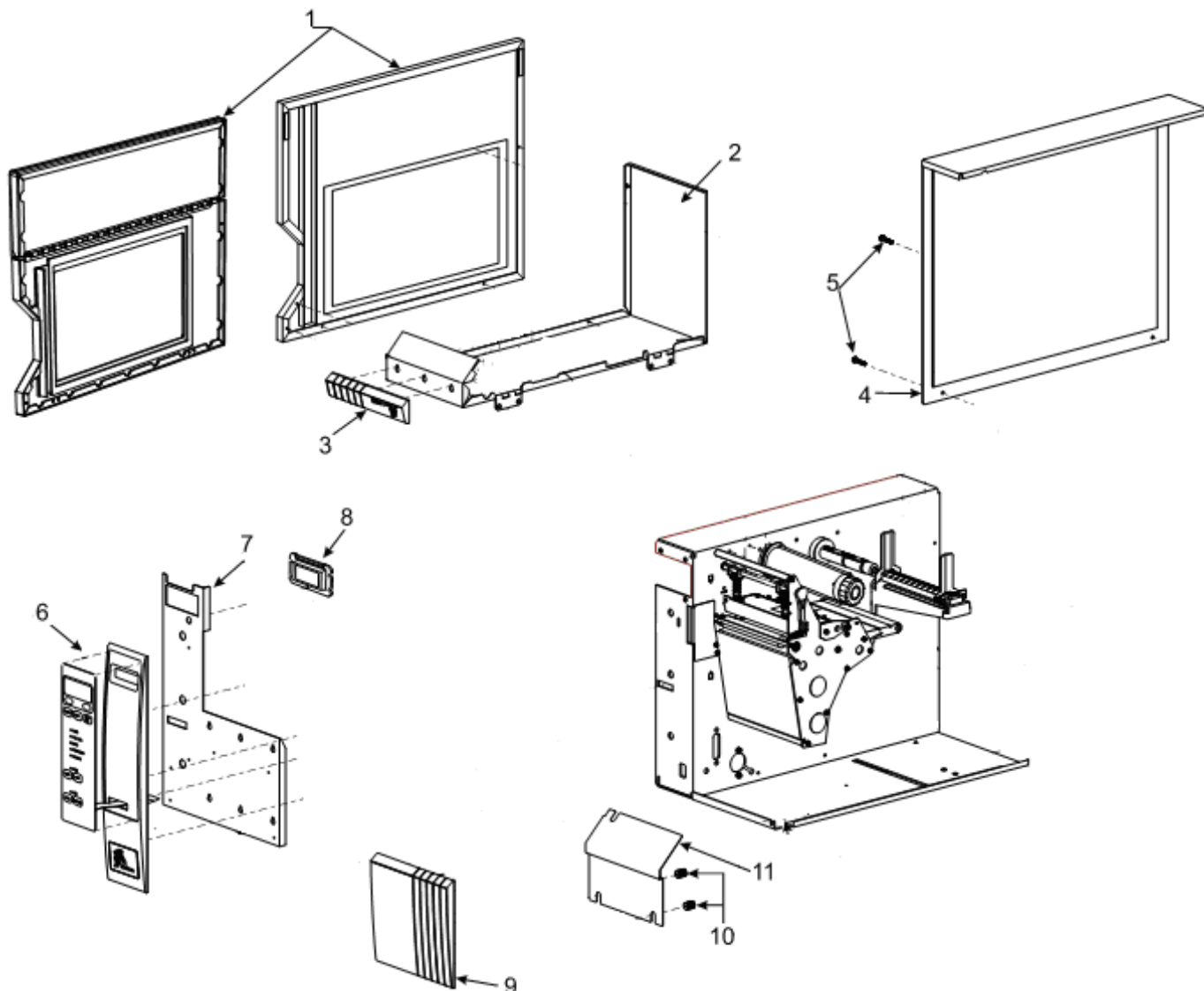


140Xi3Plus, 170Xi3Plus, 220Xi3Plus Parts Catalog

Outer Casing Components



Item Number	Description	Part Number	Kit Quantity
1	Clear Media Door Panel 140, 170, 220Xi3+	46937	1
1	Kit Bi-Fold Clear Media Door Panel 140, 170, 220Xi3+	G47077M	1
2	Kit Media Cover 140Xi3+	G48721M	1
2	Kit Media Cover 170Xi3+	G46721M	1
2	Kit Media Cover 220Xi3+	G22721M	1
3	Product Name Plate 140Xi3+ 203 dpi	33310-8	1
3	Product Name Plate 170Xi3+ 203 dpi	33310-4	1
3	Product Name Plate 170Xi3+ 300 dpi	33310-5	1
3	Product Name Plate 220Xi3+ 203 dpi	33310-6	1
3	Product Name Plate 220Xi3+ 300 dpi	33310-7	1

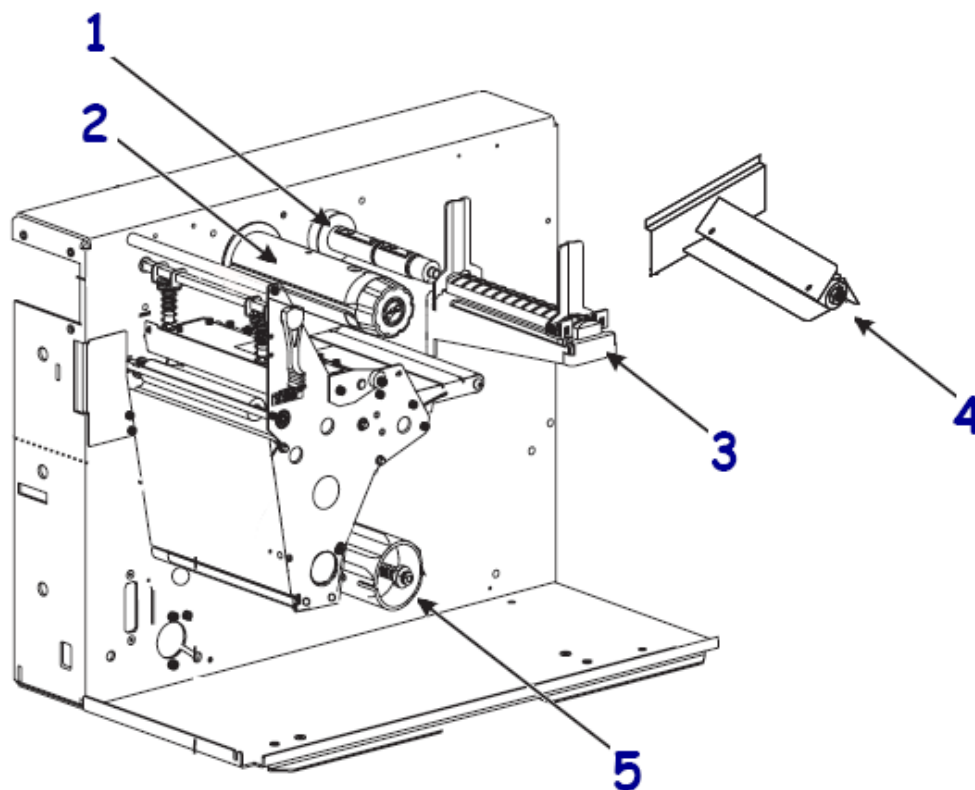
140Xi3Plus, 170Xi3Plus, 220Xi3Plus Parts Catalog

Outer Casing Components Continued

Item Number	Description	Part Number	Kit Quantity
4	Kit Electronics Cover 140, 170, 220Xi3+	G32036M	1
5	Screw 6-32 0.37, Qty of 25	HW32413-006	25
6	Kit Switch Panel and Membrane 140, 170, 220Xi3+	G22492M	1
7	Front Cover 140Xi3+	33036-2	1
7	Front Cover 170Xi3+	33036-3	1
7	Front Cover 220Xi3+	33036-4	1
8	Kit LCD 140, 170, 220Xi3+	G32043M	1
9	Lower Media Trim Panel 140Xi3+	46491-2	1
9	Lower Media Trim Panel 170Xi3+	46491-1	1
9	Lower Media Trim Panel 220Xi3+	22491	1
10	Thumb Nut 6-32 x .50 Brass, Qty of 25	HW01815	25
11	Front Cover Bracket 140Xi3+	48342	1
11	Front Cover Bracket 140Xi3+	38342	1
11	Front Cover Bracket 220Xi3+	22342	1
Not Shown	Kit Media Door Damper Assembly 220Xi3+	G22304M	1

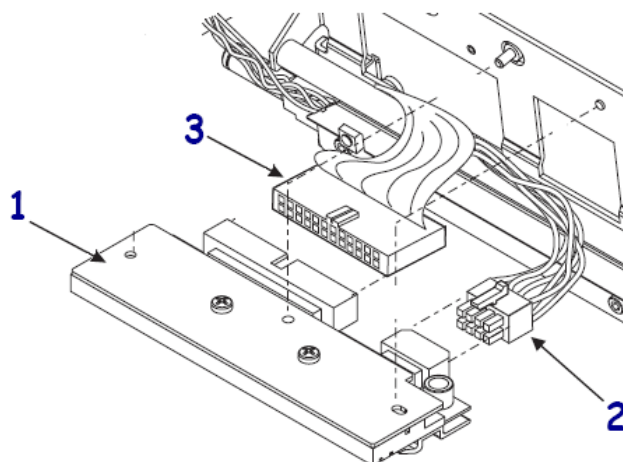
140Xi3Plus, 170Xi3Plus, 220Xi3Plus Parts Catalog

Ribbon and Media Spindles



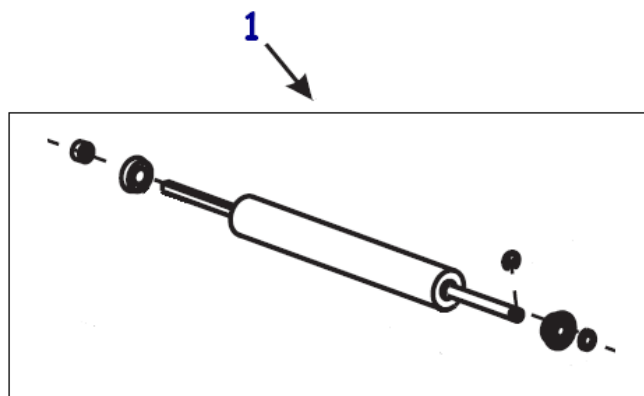
Item Number	Description	Part Number	Kit Quantity
1	Kit Ribbon Supply Spindle 140Xi3+	G48151M	1
1	Kit Ribbon Supply Spindle 170Xi3+	G46151M	1
1	Kit Ribbon Supply Spindle 220Xi3+	G22151M	1
2	Kit Ribbon Take Up Spindle 140Xi3+	G48250	1
2	Kit Ribbon Take Up Spindle 170Xi3+	G46350	1
2	Kit Ribbon Take Up Spindle 220Xi3+	G22250	1
3	Kit Media Supply Hanger 140Xi3+	G48153-4M	1
3	Kit Media Supply Hanger 170Xi3+	G46153M	1
3	Kit Media Supply Hanger 220Xi3+	G22153M	1
4	Kit Media Supply Spindle 3 inch ID Media Core 140Xi3+	G48253M	1
4	Kit Media Supply Spindle 40mm ID Media Core 140Xi3+	G48044M	1
4	Kit Media Supply Spindle 3 inch ID Media Core 170Xi3+	G46253M	1
4	Kit Media Supply Spindle 40mm ID Media Core 170Xi3+	G46044M	1
4	Kit Media Supply Spindle 3 inch ID Media Core 220Xi3+	G22253M	1
5	Kit Media Rewind Spindle Replacement 140Xi3+	G48155M	1
5	Kit Media Rewind Spindle Replacement 170Xi3+	G46249M	1
5	Kit Media Rewind Spindle Replacement 220Xi3+	G22155M	1

Printhead Components



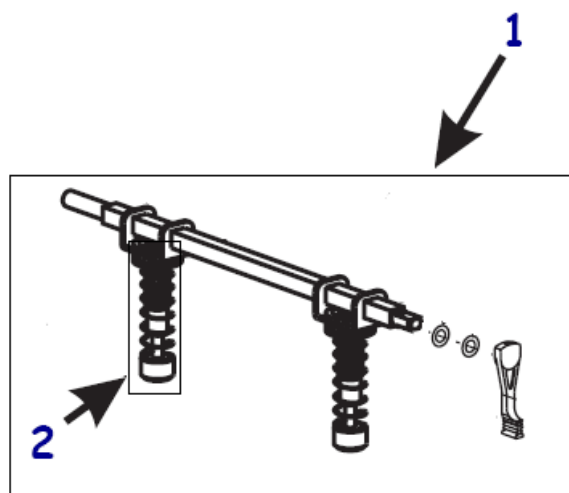
Item Number	Description	Part Number	Kit Quantity
1	Kit Printhead 203 dpi 140Xi3+	G48000M	1
1	Kit Printhead 203 dpi 170Xi3+	G38000M	1
1	Kit Printhead 300 dpi 170Xi3+	G46500M	1
1	Kit Printhead 203 dpi 220Xi3+	G22000M	1
1	Kit Printhead 300 dpi 220Xi3+	G47426M	1
2	Printhead Power Cable 140Xi3+	37852-021	1
2	Printhead Power Cable 170Xi3+	37852-023	1
2	220 Printhead Power Cable (220Xi3+ printers use two different power cables...one of each type is required)	37825-020	1
2	220 Printhead Power Cable (220Xi3+ printers use two different power cables...one of each type is required)	37825-025	1
3	Printhead Data Cable 140Xi3+ & 170Xi3+	37884	1
3	Printhead Data Cable 220Xi3+	37826	1

Platen Rollers



Item Number	Description	Part Number	Kit Quantity
1	Kit Platen Roller 140Xi3+	G40038M	1
1	Kit Platen Roller 170Xi3+	G46278M	1
1	Kit Platen Roller 220Xi3+	G22101M	1

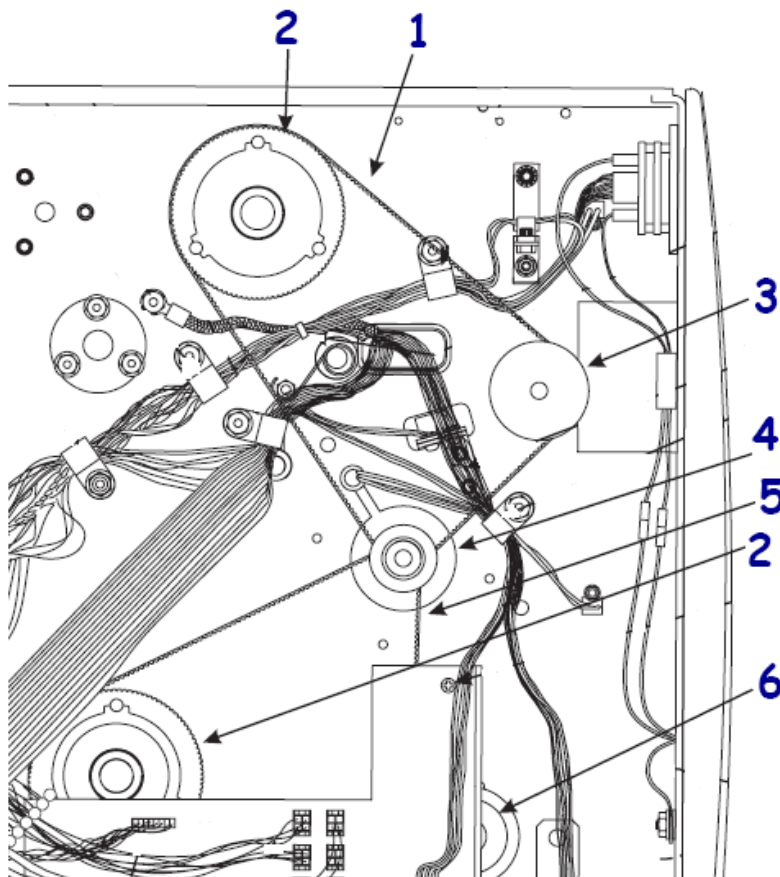
Pivot Bar



Item Number	Description	Part Number	Kit Quantity
1	Kit Pivot Bar (includes toggle assemblies) 140Xi3+	G48202M	1
1	Kit Pivot Bar (includes toggle assemblies) 170Xi3+	38202M	1
1	Kit Pivot Bar (includes toggle assemblies) 220Xi3+	G22222M	1
2	Kit Toggle Assembly Only (Qty of 1) 140Xi3+ & 170Xi3+	35099M	1
2	Kit Toggle Assembly Only (Qty of 1) 220Xi3+	22099M	1

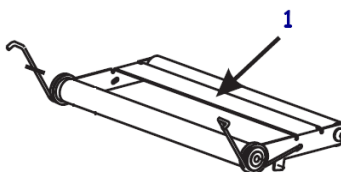
140Xi3Plus, 170Xi3Plus, 220Xi3Plus Parts Catalog

Drive System Components



Item Number	Description	Part Number	Kit Quantity
1	140 (203 dpi), 170 (203 & 300 dpi), 220 (203 dpi only) Main Drive Belt	45189-22	1
1	220 (300 dpi) Main Drive Belt	45189-21	1
2	140, 170, 220 Kit Pulley for Ribbon Take Up and Media Take Up	31336M	1
3	140, 170, 220 Kit Platen Pulley	40355M	1
4	140, 170 Kit DC Stepper Motor and Pulley 203 dpi	G46198M	1
4	220 Kit DC Stepper Motor and Pulley 203 dpi	G31197M	1
4	170 Kit DC Stepper Motor and Pulley 300 dpi	G46199M	1
4	220 Kit Stepper Motor and Pulley 300dpi	G31199M	1
5	Media Rewind Drive Belt 203 & 300 dpi	45189-2	1
6	140, 170, 220 Kit Peel Roller Pulley	30914M	1
Not Shown	140, 170 Rewind Idler Pulley	30265	1
Not Shown	140, 170 Shaft for Rewind Idler Pulley	30207	1
Not Shown	220 Idler Pulley for Main Drive Belt and Rewind Belt	22265	1
Not Shown	220 Shaft for Idler Pulley	22207	1

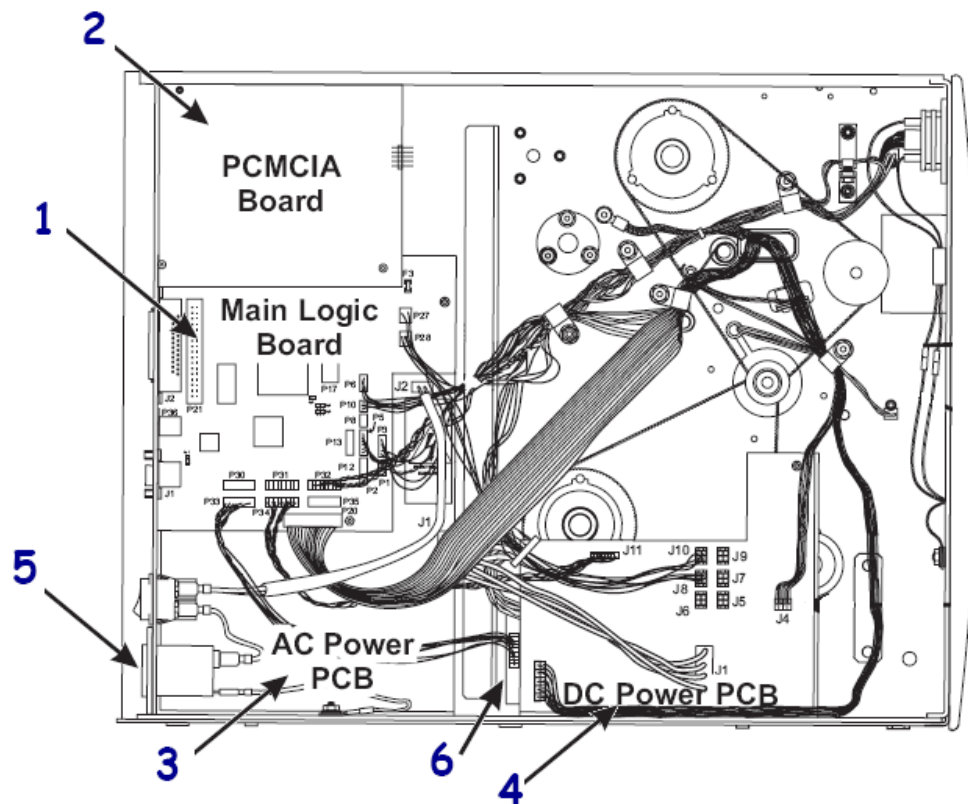
Dancer



Item Number	Description	Part Number	Kit Quantity
1	Kit Dancer Assy 140Xi3+	46691-2M	1
1	Kit Dancer Assy 170Xi3+	46691-3M	1
1	Kit Dancer Assy 220Xi3+	22391M	1

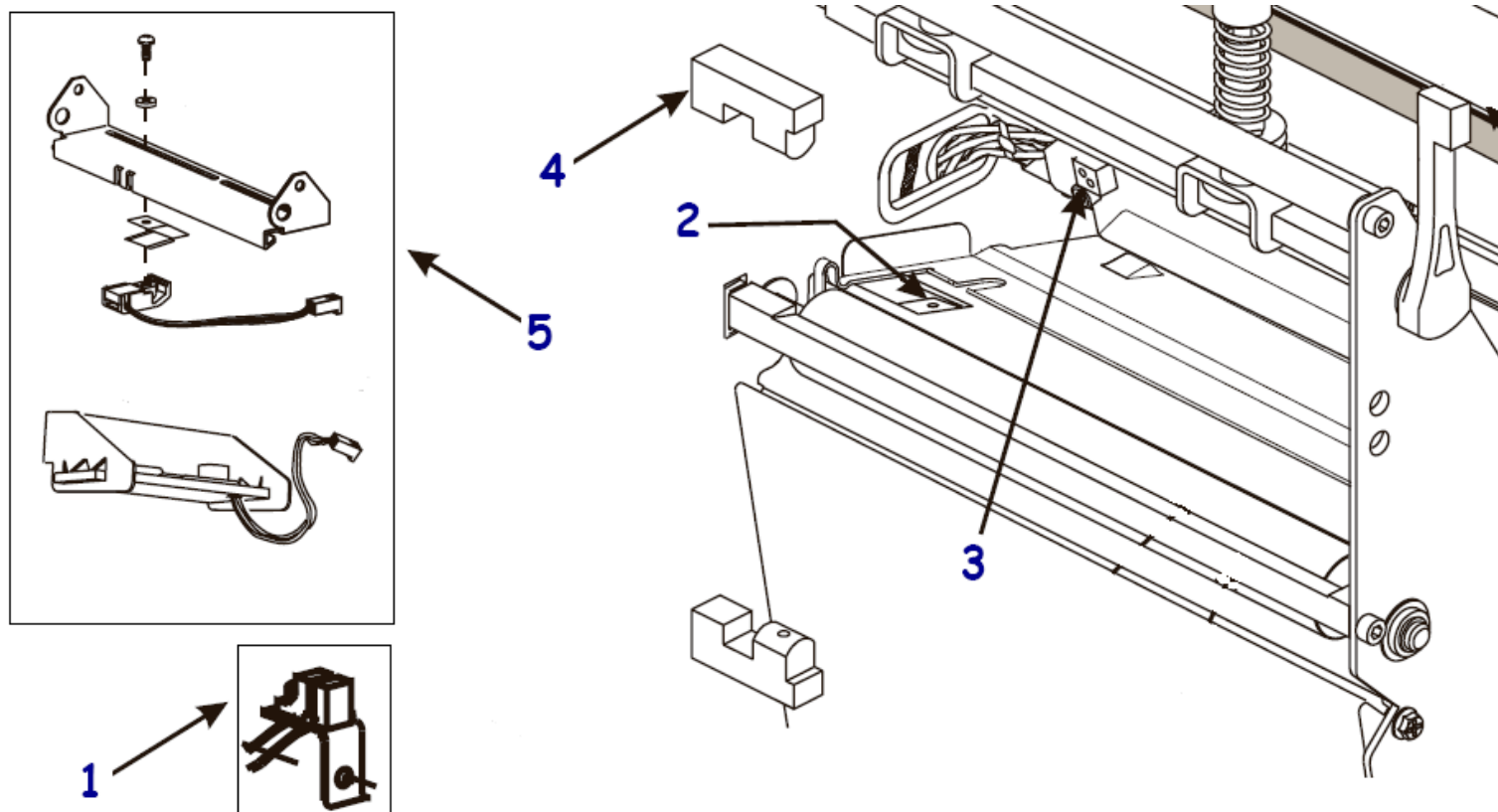
140Xi3Plus, 170Xi3Plus, 220Xi3Plus Parts Catalog

Electronic Components



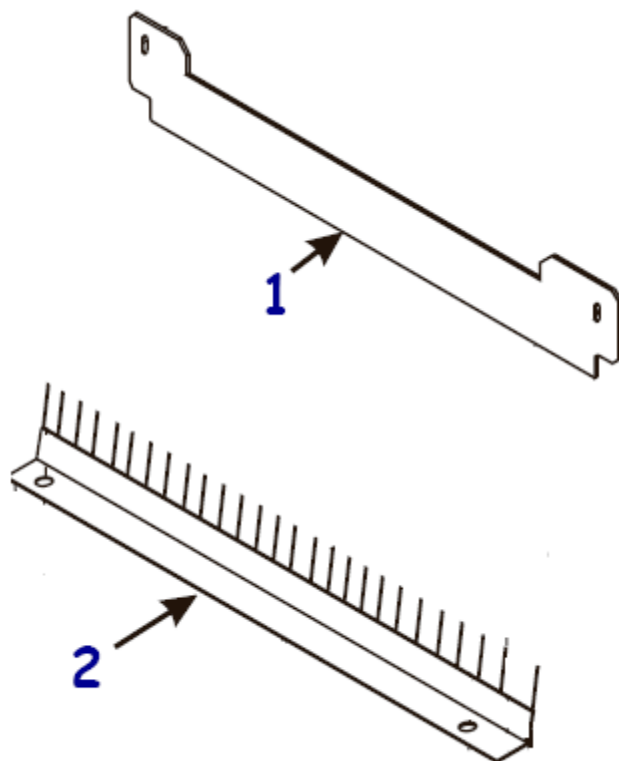
Item Number	Description	Part Number	Kit Quantity
1	Kit Main Logic Board 4MB 140, 170, 220Xi3+	34901-030M	1
1	Kit Main Logic Board Xi3+ 64MB 140,170, 220Xi3+	34901-032M	1
2	Kit Maint PCMCIA Board 140, 170, 220Xi3+	G33037M	1
3	Kit AC Power Supply 140, 170, 220Xi3+	P1018658	1
4	Kit DC Power Supply 140, 170, 220Xi3+	P1040668	1
5	140, 170, 220 Power Entry Module w/Fuse and Ground Wire	37866	1
6	140, 170, 220 Kit PCB Cutter	G49730M	1
	140, 170, 220 Kit Antenna Replacement for the Internal Wireless Plus Radio	39538M	1
	140, 170, 220 Kit Internal ZebraNet Printserver 10/100 IPv4	G47480	1
	140, 170, 220 Kit Wireless Plus Board. In order to achieve wireless function, a separate radio card must be purchased (not included).	29651-002M	1
	IPv6 Internal Print Server IPv6	P1000220	1
	USA Power Cord	46693	1
	Europe Power Cord	46629	1
	UK Power Cord	46637	1
	Japan Power Cord	37609	1
	China Power Cord	47612	1

Sensors



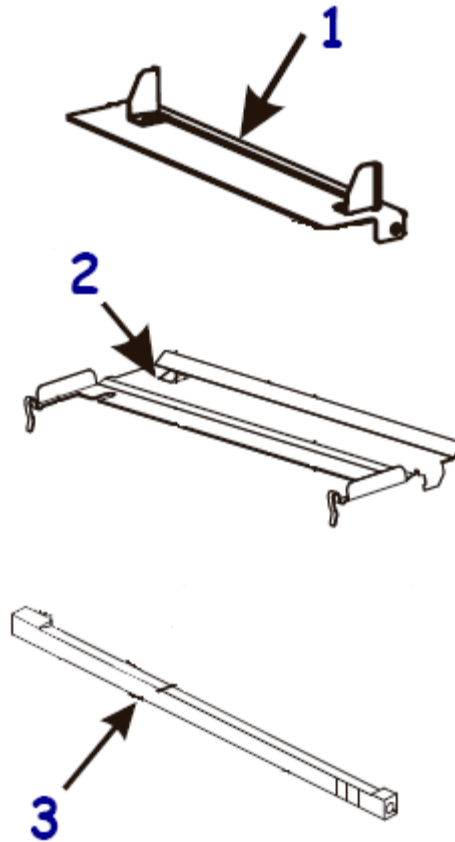
Item Number	Description	Part Number	Kit Quantity
1	140, 170, 220 Kit Head Open Sensor	G22613M	1
2	140, 170, 220 Kit Reflective Media (Black Mark) Sensor	G38226M	1
3	140, 170, 220 Kit Ribbon Sensor	G46665M	1
4	140, 170, 220 Kit Take Label Sensor (Upper and Lower)	G46609-4M	1
5	140 Kit Media Sensor Assembly (Upper and Lower)	G48302-4M	1
5	170 Kit Media Sensor Assembly (Upper and Lower)	G46302-4M	1
5	220 Kit Media Sensor Assembly (Upper and Lower)	G22302M	1
	140, 170, 220 Kit Flag for Head Open Sensor	G46352M	1
	140, 170, 220 Kit Cutter Sensor	G46618M	1

Ribbon Strip Plates and Ribbon Static Brushes



Item Number	Description	Part Number	Kit Quantity
1	140 Ribbon Strip Plate	48017	1
1	170 Ribbon Strip Plate	46017	1
1	220 Ribbon Strip Plate	22017	1
2	140 Ribbon Static Brush	31899	1
2	170 Ribbon Static Brush	46173	1
2	220 Ribbon Static Brush	22191	1

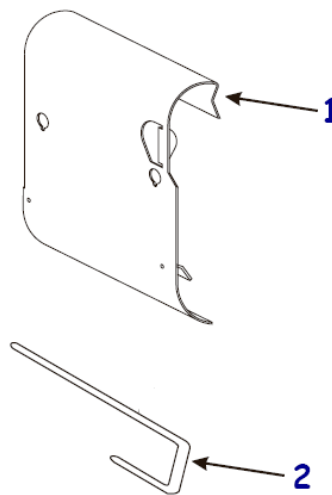
Media Guides – Media Guide Plates – Tear Bars



Item Number	Description	Part Number	Kit Quantity
1	140 Kit Media Guide	G40305RM	1
1	170 Kit Media Guide	G46305M	1
1	220 Kit Media Guide	G22305M	1
2	140 Upper Media Guide Plate	48043-2	1
2	170 Upper Media Guide Plate	48043-1	1
2	220 Upper Media Guide Plate	48043-4	1
3	140 Peel/Tear Bar	33830-2	1
3	170 Bar Peel / Tear Off	33830-3	1
3	220 Peel/Tear-Off Bar	33830-4	1

140Xi3Plus, 170Xi3Plus, 220Xi3Plus Parts Catalog

Media Rewind



Item Number	Description	Part Number	Kit Quantity
	140 Media Rewind Upgrade Kit (enables rewind and peel-off option)	G48355	1
	170 Media Rewind Upgrade Kit (enables rewind and peel-off option)	G46355	1
	220 Media Rewind Upgrade Kit (enables rewind and peel-off option)	G22455	1
1	140 Kit Media Rewind Plate	G48383M	1
1	170 Kit Media Rewind Plate	G46383M	1
1	220 Kit Media Rewind Plate	G22383M	1
1	140 Kit Media Rewind Plate to be used with Cutter Option	G40382RM	1
1	170 Kit Media Rewind Plate to be used with Cutter Option	G46382M	1
1	220 Kit Media Rewind Plate to be used with Cutter Option	G22382M	1
	140 Kit Rewind Platen Roller (same as main platen roller)	G40038M	1
	170 Kit Rewind Platen Roller (same as main platen roller)	G46278M	1
	220 Kit Rewind Platen Roller (same as main platen roller)	G22101M	1
2	140 J-Hook Media Rewind	47062-2	1
2	170 J-Hook Media Rewind	47062-1	1
2	220 J-Hook Media Rewind	47062-4	1

140Xi3Plus, 170Xi3Plus, 220Xi3Plus Parts Catalog

Cutter

Item Number	Description	Part Number	Kit Quantity
	140 Kit Cutter Option Includes Catch Tray	P1018253	1
	170 Kit Cutter Option Includes Catch Tray	P1018255	1
	220 Kit Cutter Option Includes Catch Tray	P1018257	1
	140, 170, 220 Kit Cutter Replacement Motor for Old Round Motor Design	P1034326	1
	140, 170, 220 Kit Cutter Upper Drive Arm	46280M	1
	140, 170, 220 Kit Cutter Main Link	G30378M	1
	140, 170, 220 Kit Cutter Slotted Link	G30379M	1
	140, 170, 220 Kit Cutter Lower Drive Arm	G40380M	1
	Kit Linkage for Cutter: Only for Xi3+ printers using the square cutter motor	P1018259	1
	140 Cutter Static Brush 6.50 x .50	40320	1
	170 Cutter Static Brush 8.50 x .50	46320	1
	220 Cutter Static Brush 10.47 x .50	22320	1
	140 Cutter Catch Tray	G48459	1
	170 Cutter Catch Tray	G46459	1
	220 Cutter Catch Tray	G22459	1
	140, 170, 220 Kit Cutter Sensor	G46618M	1
	140, 170, 220 Kit Maint PCB Cutter	G49730M	1

Packing Materials for Printer Shipping

Item Number	Description	Part Number	Kit Quantity
	140 Kit Packing Material	G48311PM	1
	140 Kit Packing Materials Qty of 10	G48311PBM	10
	170 Kit Packing Material	46311PM	1
	170 Kit Packing Materials Qty of 10	G46311PBM	10
	220 Kit Packing Material	22311PM	1
	220 Kit Packing Materials Qty of 10	G22311PBM	10

140Xi3Plus, 170Xi3Plus, 220Xi3Plus Parts Catalog

Hardware

Item Number	Description	Part Number	Kit Quantity
	Cable Clamp 0.312" dia, Qty. of 25	HW01117	25
	Cable Clamp 0.500" dia, Qty of 25	HW06222	25
	Nut 6-32, Qty of 25	HW33809	25
	Nut 4-40 R S Zn Hx Elwash, Qty of 25	HW33823	25
	Crescent Ring Ext .250 Yel, Qty of 100	HW33810	100
	Screw 4-40 x .31, Qty of 25	HW78802	25
	Screw M4 x .7 x 5 Pn Ph Blk, Qty of 25	HW33826	25
	Bearing .500 x .252 x .250, Qty of 10	HW30198	10
	Bearing .375 x .189 x .125, Qty of 25	HW30199	25
	Washer Flt .564 x .384 x .060, Qty of 10	HW33806	10
	Screw 4-40 x .25 Tr Ph S, Qty of 25	HW32332	25
	Stop Head Lift Spring, Qty of 10	HW30266	10
	Washer .32 x .119 x .062 Neo Bl, Qty of 25	HW30494	25
	Plug Hole, Qty of 25	HW30826	25
	Washer Flt .207 x .146 x .030, Qty of 10	HW30956	10
	Nut Expansion 8/10, Qty of 25	HW40462	25
	Washer .50 x .25 x .031, Qty of 25	HW43974	25
	Rubber Grommet 1.25 x .62 x .105, Qty of 10	HW46091	10
	Hole Plug, Qty of 25	HW46267	25
	Scrw 10-32 .312 Cp So H Bo, Qty of 25	HW30394-005	25
	Screw 1/4 x 20 x .38 Bu So H Bo, Qty of 25	HW30405-006	25
	Screw 4-40 x .375, Qty of 25	HW30406-006	25
	Screw 6-32 x 0.5, Qty of 25	HW30407-008	25
	Screw 6-32 0.37, Qty of 25	HW32413-006	25
	Screw 6-32 x .750, Qty of 25	HW32413-012	25
	Screw 4-40 3/16, Qty of 100	HW46882-003	100
	FUSE 5.00 SB 250V 3A, Qty of 25	HW49616-5.0	25
	Screw M4 x .7 x 10, Qty of 100	HWQ10011	100
	Ring E Ext .250, Qty of 100	HWQ10019	100
	Screw 6-32 x .37 Ex Ph H B, Qty of 25	HW32404	25
	Screw 4-40 x .25 Pn Ph S B, Qty of 25	HW32332	25
	Screw, 6-32 .125, Qty of 25	HW33828	25
	Screw, 8-32 .250, Qty of 25	HW33812-004	25
	Plate Washer, Qty of 10	HW32352	10
	Cvd Washer .344 x .172 x .006, Qty of 25	HW40194	25
	Head Open Flag, set of 50	HW46352	50